



TOP VIEW OF 1/4" PLATE
 USE 12" G X 6" PLATES WELDED INSIDE OF CHANNELS
 DRILL 1 3/16" HOLES



2" X 6" X 24" (0.2" / FT) CHANNEL (NEED 2)
 NOTE: IF UNIT IS MADE WIDER, THEN INCREASE THE STRENGTH OF TOP CHANNELS TO 1/2" / FT AND THE BASE PLATES TO 6" X 14" PLATE.

SPACER AROUND 3/4" BOLTS

FRONT VIEW

SIDE VIEW

SCALE: 1/2" = 1'-0"

30 TON PRESS (CONSTR. DETAILS)			
SCALE	DRAWN BY R. GOSSETT		
	REVISED V. NORMAN		
PREPARED BY NDSU EXTENSIONAL AG. ENGR. DEPT.			
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